

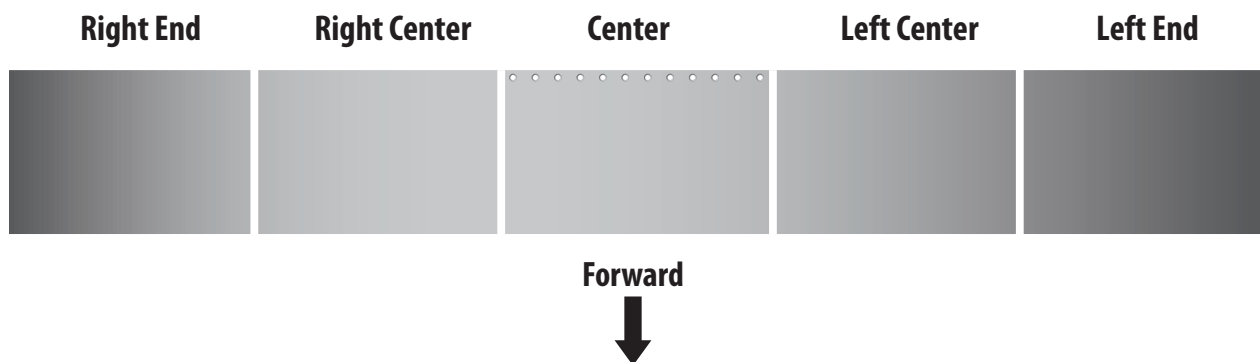
PLEASE READ THE ENTIRE INSTRUCTION SHEET BEFORE STARTING INSTALLATION.

PLEASE REFER TO THE OPERATORS MANUAL FOR YOUR SPECIFIC COMBINE FOR PERTINENT SAFETY PRECAUTIONS THE TERMS. "LEFT", "RIGHT", "FRONT", & "REAR" ARE DETERMINED BY FACING IN THE DIRECTION THE COMBINE WILL TRAVEL WHEN IN USE.

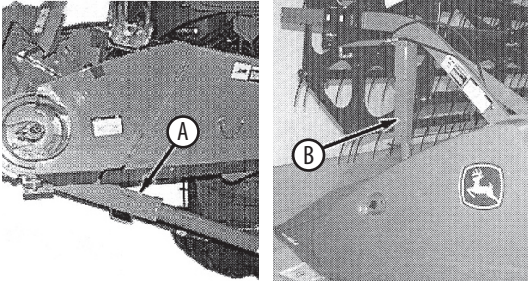
IMPORTANT:

Before you begin installation, compare the contents with the enclosed "Packing Slip" to confirm that you have received the correct panels and associated hardware for your model header. Please refer to the operators manual for your specific combine for pertinent safety precautions.

Panel Layout:



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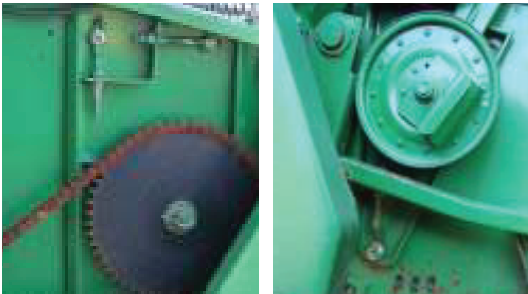
Hydraulic Cylinder Safety Stop

Lower safety stop (A) onto hydraulic cylinder rod.

Setting Reel Safety Stops

Caution: Lower both safety stops (B) when working under or on the reel.

- Sound horn, start combine engine and raise reel all the way. Stop combine engine, set parking brake and remove key.
- Unhook stop (A) from storage clip, lower stop completely and ensure lock snaps are locked on cylinder rod. Repeat steps for other side of platform.



1. Raise each end of the auger approximately 3/4 inch to allow the floor strippers to be removed thru the front of the header.



2. Loosen all the bolts that secure the metal strip to create a 1/8 inch + gap between the floor and the stainless steel seals.

Note: Loosen only! Do not remove!

3. Detach rear of each push link to access larger bolts. Then remove the stabilizer.



4. Remove both floor strippers and mounting hardware.

Note: With floor strippers removed, thoroughly clean the auger trough to remove all dirt and crop residue.



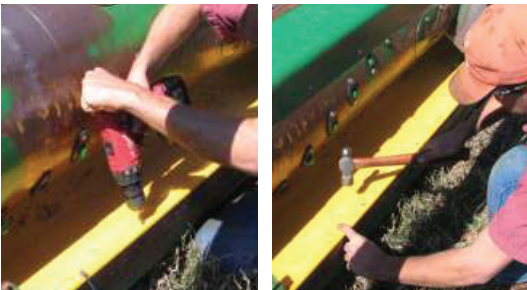
5. Starting with the center panel and working outward, install panels by sliding under auger and past seals. Then, slide panels forward to insert flange under seals. Center the rear of the Center Panel in the opening.



6. With the center panel centered in the opening, position the outer panels with a 3/16 inch gap at each joint using the gauge block supplied.
7. With all the panels positioned properly at each joint and the front flange of each panel slid fully under the seals, tighten all the bolts which were loosened in Step 2. Re-assemble the push links and stabilizer.



8. With the leading edge of each panel securely clamped, wedge the liner tight against the auger trough floor with the wooden shims supplied.
9. Shim half of the auger length at a time. Re-install the floor stripper for that side with the 5/16 x 1 carriage bolt, flat washers, and lock nuts supplied. Repeat the process for the other side. Rotate the auger to position a flight at the joints.



10. Remove the header from the combine. Using the pre-drilled holes as a guide, drill thru with the 9/32" drill bit supplied. Secure the liner with the 1/4" drive rivets supplied.

When using power tools, basic safety precautions should always followed to reduce the risk of personal injury. WEAR SAFETY GLASSES OR GOGGLES.

WARNING Proper application, installation, and operation of any machine and/or installation incorporating products sold by Lundell Plastics Corporation™ is the responsibility of the purchaser and/or end user. All local, state, and federal safety codes must be followed. Lundell Plastics Corporation™ is specifically not responsible for property damage and/or personal injury, direct or indirect, for damages and/or failures caused by improper design, application, installation, operation, abuse, and/or misuse of its' products. Conveyors must never be installed, readied for operation, or operated without proper covers and guards installed and securely in place.

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